

V8 Gen. V Ford Mustang- 2010 Update

There were several updates to the Ford Mustang in the 2010 model year. This document outlines the differences between the installation steps necessary for the 2010 Mustang and the N2MB Racing document “wotbox_instructions_Gen V Mustang”. All warnings, notes, and warranties in the document “wotbox_instructions_Gen V Mustang” hold for this document.

Follow steps 1-8 as they are presented in the Gen V Ford Mustang instructions.

Steps 9 and 13 show the PCM (Powertrain Control Module) and BEC (Bussed Electrical Center). In the 2010 Mustang, these will look different, but for the purposes of the WOT Box, have identical pins, although different color wires on those pins. The correct pins and wire colors are outlined below.

WOT Box Wire Color	Vehicle Wire Color	Description	Pin @ Device	Pin @ PCM	Pin @ Bussed Electrical Center
Blue	Blue/White	Throttle Position Sensor	5	17B	n/a
Yellow	Yellow/Violet	Crankshaft Position Sensor Positive	2	47E	n/a
Green	Green/Violet	Cruise Control Clutch Switch (Clutch Deactivation Switch)	1	39B	n/a
Red	Yellow/Green	Ignition Coil Power	Var.	n/a	D5 (fuse 40, 15A)
Black of R&B Pair	Yellow/Green	Ignition Coil Power	Var.	n/a	D5 (fuse 40, 15A)
Black, Single	n/a	Ground	n/a	n/a	n/a

Figure I: 2010 Mustang Pinout

Steps 9-12 describe the PCM connections. The top PCM connection is the “t” connector, the middle the “b”, and the bottom the “e”. Follow steps 10-13 as described in the pre-2010 instructions, ensuring to splice into the correct wires as described above.

The Bussed Electrical Center now has 1 bolt (the battery connection bolt) instead of 4 bolts as described in the pre-2010 instructions. After removing the cover, remove this bolt to access the final plastic tab holding the BEC down, and remove the BEC to access the connectors underneath. Connect the Red/Black WOT Box Pair as described in steps 15-19, ensuring to connect to the correct wires as described above.

The fusebox may be different on the Shelby/GT500. These instructions may make more sense for this vehicle with regard to accessing the wires beneath the fusebox.

Remove the terminal nut to disconnect the battery wire. The fuse box is comprised of a top and a bottom part, and approximately 10 tabs hold the top to the bottom. Use a short screwdriver to gently

pry the top from the bottom and depress each of the tabs, working around until all the tabs are free and the top of the fuse box can be separated from the bottom. To get the top half of the fuse box up high enough to access it, cut the zip tie holding the wiring harness going into the box passenger side of the box. For more room, remove the nut on the driver's side of the box (lower portion), and one bolt on the passenger side of the fuse box. Cut another zip-tie where the harness exits on the front of the BEC. Performing these three actions will allow movement of the lower portion out of the way to provide more room. Be sure to replace any zip ties, nuts, and bolts after wire splicing.

The ground can no longer be placed on the strut towers on most 2010 Mustangs. Any bolt that connects to the body/frame that can fit through the ground lug may be used as a ground, but ensure that the ground lug connects to bare metal. Sandpaper may be used to remove paint underneath a suitable ground bolt.

V8 Gen. V Ford Mustang up to 2009

N2MB WOT Box Installation Instructions

NOTE: If you have a CDI (capacitive discharge ignition system) please contact us at support@n2mb.com for additional instructions. Damage to your WOT Box can occur if the installation is not completed correctly! All stock ignitions are inductive, not capacitive; if you haven't installed a capacitive ignition system on your vehicle, it doesn't have one.

WARNING: Spark-based rev-limiters can damage catalytic converters. If you have catalytic converters on your car, N2MB accepts no responsibility for damage caused by the WOT Box. This being said, many successful installs have been made on Catalytic-Converter equipped vehicles. Damage usually is only caused by using the launch-control feature for more than a few seconds, but once again, **USE AT YOUR OWN RISK IF YOU HAVE CATALYTIC CONVERTERS!**

Please visit our website at <http://www.n2mb.com> for the latest version of the WOT Box software and installation instructions.

Solder all joints. The N2MB recommended soldering method is available at <http://www.n2mb.com>. Use a multimeter to verify all wires before they are cut or tapped into. The colors of wires from model year to model year may differ, and may be different on your car from those described in these instructions. Where discrepancies are known, they are described, but there may be more discrepancies than those listed. The best way to know that you have the right wire is to check the connectivity to the ECU and/or sensor at the pins described.

In these instructions, pictures include other aftermarket alterations in addition to the WOT

Box. N2MB is not affiliated with these devices. In addition, if you see something that isn't in your vehicle, don't worry.

Route wires in the manner that you want them to lie permanently before connecting them. Cut wires to length before soldering; avoid coiling wires of excessive length as they can cause noise in the circuit, altering the operation of the WOT Box. Spending some extra time here will enhance the aesthetics of the install. Zip ties are included to secure the wires away from heat, moving parts, sharp edges, or anything else that can damage the wires.

Included in the WOT BOX kit:

- WOT Box
- Wiring harness
- USB to Serial Converter for future software upgrades
- Ground lug
- Zip ties
- Heat shrink tubing

You will need:

- Wire Strippers
- Soldering Iron or Station
- Metric Socket Set
- Sandpaper
- Heat Shrink (if more than is included in the kit is needed)
- Electrical tape
- Zip Ties (if more than is included in the kit is needed)
- Razor Blade or Sharp Knife
- Multimeter or Ohm Meter
- Screwdriver or other sharp object
- RTV or Hot Glue (optional)
- 7/16' Rubber Grommet with ¼' internal hole

WOT Box Wire Color	Vehicle Wire Color	Description	Pin @ Device	Pin @ PCM	Pin @ Bussed Electrical Center
Blue	White	Throttle Position Sensor	5	17B	n/a
Yellow	Black/Pink	Crankshaft Position Sensor Positive	2	47E	n/a
Green	White	Cruise Control Clutch Switch (Clutch Deactivation Switch)	1	39B	n/a
Red	Red	Ignition Coil Power	Var.	n/a	D5 (fuse 40, 15A)
Black of R&B Pair	Red	Ignition Coil Power	Var.	n/a	D5 (fuse 40, 15A)
Black, Single	n/a	Ground	n/a	n/a	n/a

Figure I: 2007-2009 Mustang, Mustang GT, and GT500 Pinout

WOT Box Wire Color	Vehicle Wire Color	Description	Pin @ Device	Pin @ PCM	Pin @ Bussed Electrical Center
Blue	White	Throttle Position Sensor	5	17B	n/a
Yellow	Black/Pink	Crankshaft Position Sensor Positive	1	47E	n/a
Green	White	Cruise Control Clutch Switch (Clutch Deactivation Switch)	1	30T	n/a
Red	Red	Ignition Coil Power	2	n/a	C5 NOT B6 (fuse 42, 15A)
Black of R&B Pair	Red	Ignition Coil Power	2	n/a	C5 NOT B6 (fuse 42, 15A)
Black, Single	n/a	Ground	n/a	n/a	n/a

Figure II: 2005-2006 Mustang and Mustang GT Pinout

Notes:

- 1) The letters after the PCM pin numbers indicate which of the three cam lock PCM connectors the pin is a part of. E is the bottom connector, B is the middle connector, and T is the top connector (see step 10.)
- 2) Ignition Coil Power is on Pin 2 of each coil for 2007-2009, and on pin 1 for 2005-2006.
- 3) While the wire that the **RED/BLACK WOT Box Pair** must be spliced to connects to Pin 2 on the coils, it is split after the BEC and connected to Pin 2 on EACH coil. If the **RED/BLACK WOT Box Pair** is connected at the coils, each wire of the pair must be spliced to pin 2 of each of the 8 coils. It's far easier to disassemble the BEC and splice at the fuse. Pin 2 on a coil may be used, however, for continuity checking to ensure the correct wire has been found.
- 4) These instructions were written with the help of a 2007 GT500. Your vehicle may differ slightly.

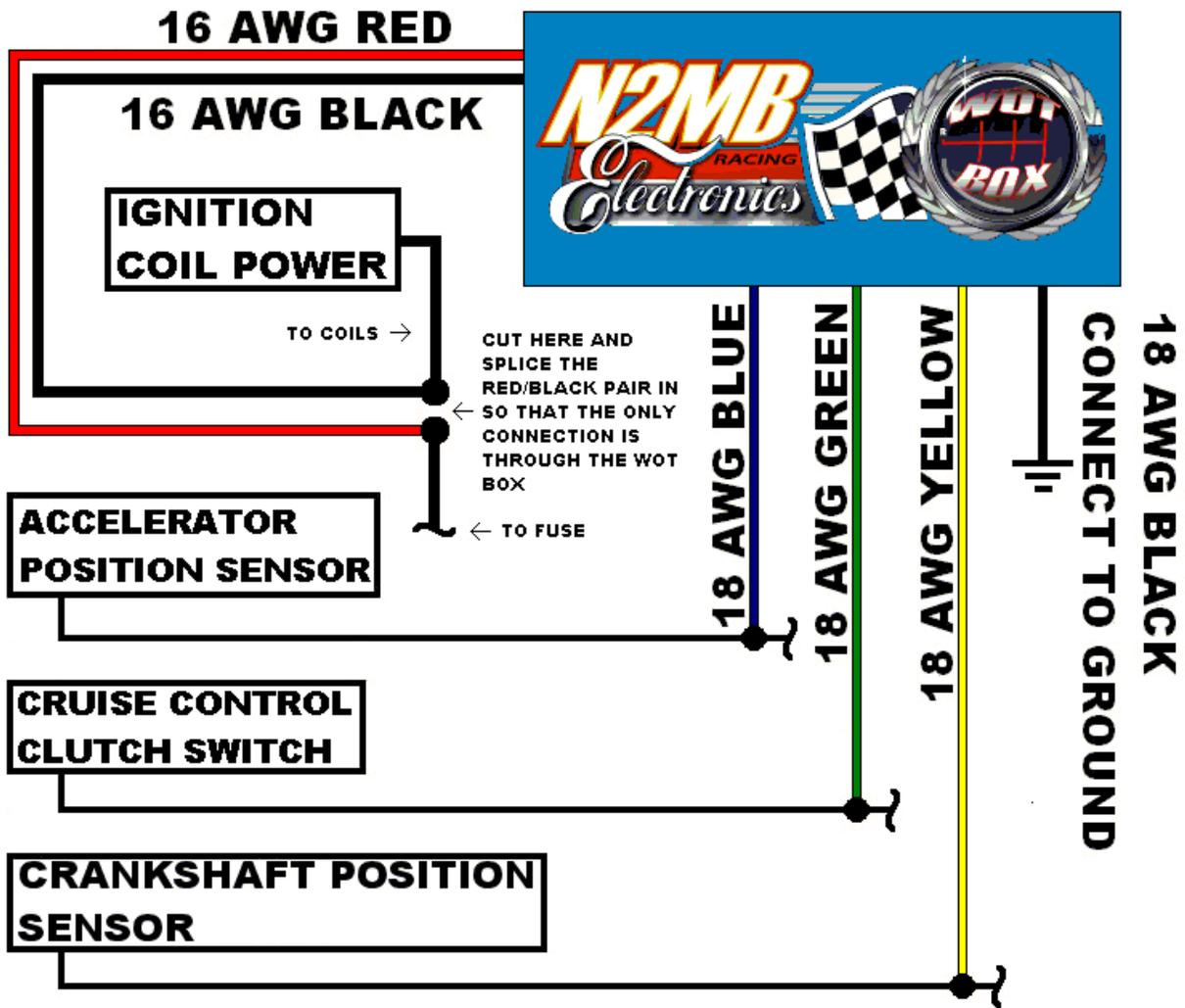


Figure III: Installation Diagram

- 1) Open the hood and disconnect the 12V battery negative.

2)

- 2) Remove passenger side front tire for access. Remove passenger side front fender liner for access



3)

- 3) Remove passenger side right kick panel.



- 4) Locate the rubber pass-through grommet in the firewall



- 5) Pick out a location to mount the WOT Box. The WOT Box must be installed inside the passenger compartment because it is not waterproof. Additionally, you will want to make the WOT Box accessible to the driver. This location under the kick panel works well. Unplug the WOT Box and tape the connector to the mounting location.

5)



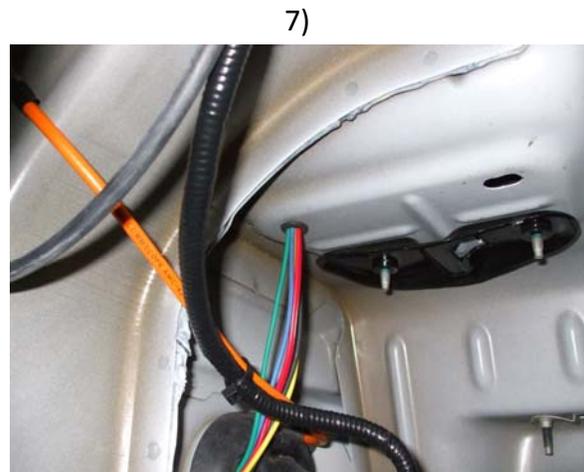
- 6) Carefully poke a new hole in the pass-through grommet using a sharp object, such as a screwdriver. Be careful not to damage other wires already in the grommet, and make sure that the hole is only large enough for the WOT Box Wires to pass through. If it is too large, water can leak in. Route all of the WOT Box Wires through the grommet, leaving the WOT Box Connector in the passenger compartment.

6)

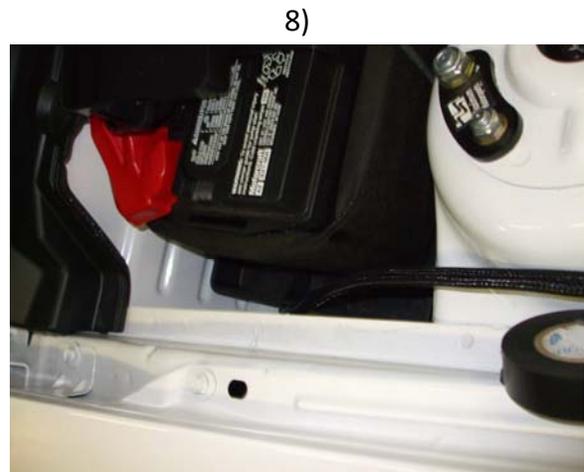


4)

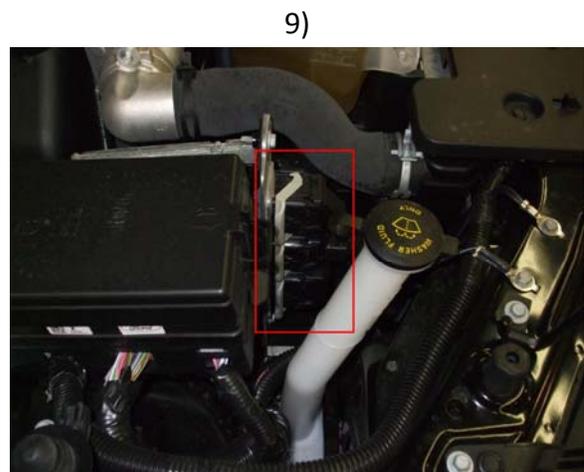
- 7) Underneath the battery, there's a hole that will fit the 7/16" grommet. Install the grommet and route the WOT Box wires through it.



- 8) Route the WOT Box Wires towards the front of the vehicle along the inside of the fender. Here, a braided loom is used to protect the WOT Box Wires and enhance the aesthetics of the install.



- 9) The PCM is located in the front of the engine compartment on the passenger side. Unplug all 3 cam-lock connectors from the PCM by unlocking the grey levers and pulling the connectors out.



10) Determine which connector the **GREEN WOT Box Wire** goes to for your car with the pinout charts above. Remove enough of the loom behind this connector to access the wires. Splice the **GREEN WOT Box Wire** into the **WHITE** wire on the pin indicated on your vehicle's chart. Use the N2MB recommended soldering technique available at www.n2mb.com.

10)



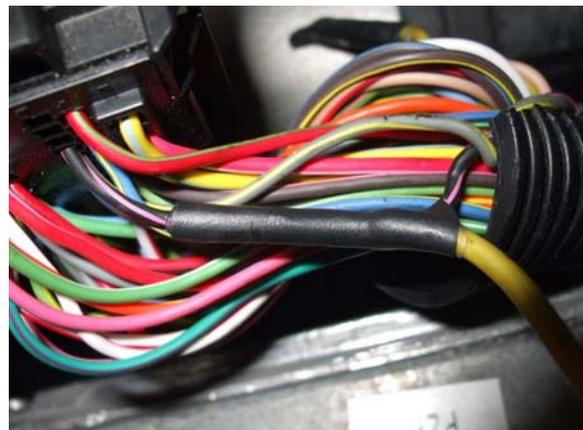
11) If you haven't already, remove enough of the loom behind the middle connector to access the wires. Splice the **BLUE WOT Box Wire** into the **WHITE** wire on pin 17 of the **MIDDLE CONNECTOR**. Use the N2MB recommended soldering technique. Re-install the loom on all connectors accessed and tape securely with electrical tape.

11)



12) Remove enough of the loom behind the bottom connector to access the wires. Splice the **YELLOW WOT Box Wire** into the **BLACK/PINK** wire on pin 47 of the **BOTTOM CONNECTOR**. Use the N2MB recommended soldering technique. Re-install the loom and tape securely with electrical tape.

12)



13) The Bussed Electrical Center is located directly to the passenger side of the PCM. Remove its cover.

13)



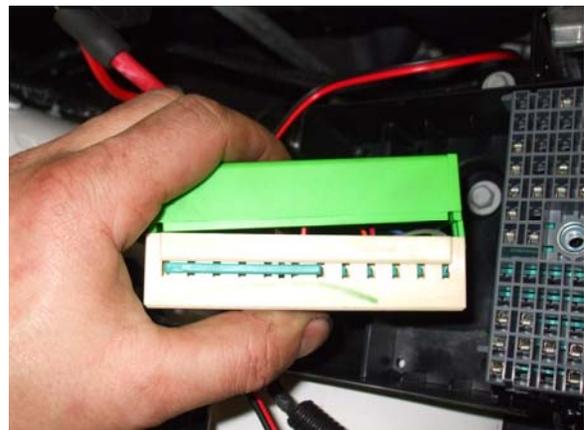
14) Remove the 4 bolts in the center of the BEC and remove the top of it to allow access to the connectors underneath.

14)



15) Remove the backshell on the connector containing the pin required for the **RED & BLACK WOT Box Pair** on your vehicle (see pinout chart.)

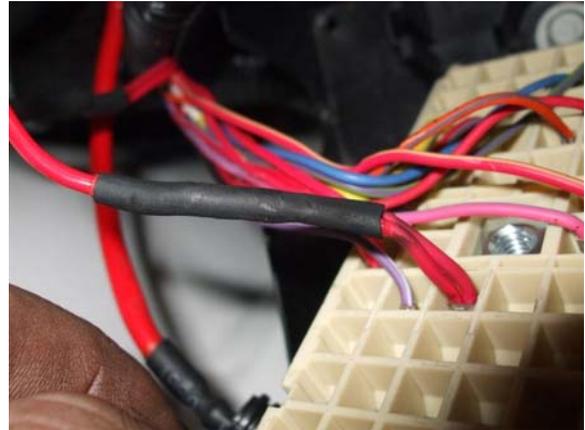
15)



16) On the Ignition Coil Power pin for your vehicle, there are two red wires for 8 cylinder vehicles and one for 6 cylinder vehicles. Make sure to leave enough room to strip and splice, and cut this/these wires.

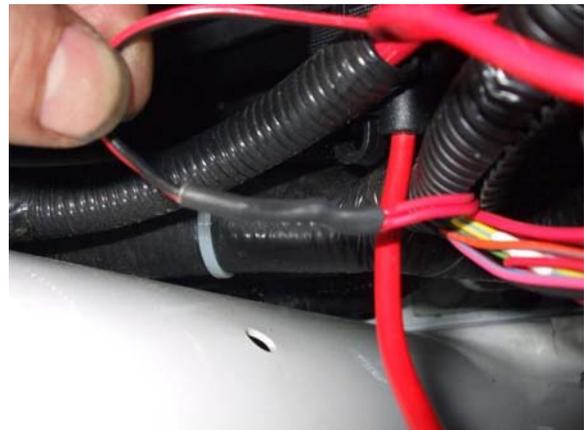
17) Join the **RED WOT Box Wire** to the wire end/ends coming from the connector.

17)



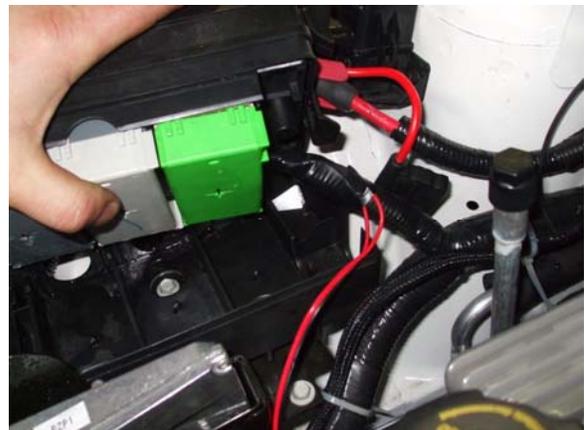
18) Join the **BLACK WOT Box Wire of the RED & BLACK Pair** to the wire end/ends going back into the harness. Here, the wire appears red on one side, but that's only the residue from separating the Red & Black Pair.

18)



19) Replace the Back Backshell and re-install the connectors into the upper portion of the BEC. Re-assemble the BEC.

19)



20)

- 20) Re-install the 3 cam-lock connectors. They each will only fit into their intended socket on the PCM.



- 21) Near the battery on the suspension tower, there's a chassis ground. Route the **SINGLE BLACK WOT Box Wire** to this location, cut it to length, strip it, and crimp the included eyelet on the bare end.

22)

- 22) Remove the main ground bolt and ensure that the surfaces under the head of the bolt and on top of the chassis ground eyelet are clean. If they are not, clean them with sandpaper. Slide first the **SINGLE BLACK WOT Box Wire** eyelet, then the chassis ground eyelet onto the bolt, and re-install the bolt.



23) Reinstall the Fender Liner and Wheel. Ensure that everything that was removed for installation has been replaced besides the 12V battery negative. Insert the WOT Box harness into the WOT Box, reconnect the 12V battery negative, and close the hood.

24) Test the WOT Box as described below, and then re-install the right passenger side kick panel.

Troubleshooting - Testing the WOT Box

1. Key on the car but do not start the engine. Press the gas pedal to the floor. You should see the LED on the WOT Box start to rapidly blink. If it does not, check your **APP sensor signal connection (WOT Box BLUE wire)**.
2. Next, with the gas pedal still depressed, press the clutch pedal to the floor. You should see the LED on the WOT Box briefly go out, and then come back on solid for one second and then finally resume blinking rapidly. If you do not see this, check your **Clutch Pedal Position Switch signal connection (WOT Box GREEN wire)**.
3. Next, start the engine. Quickly press the gas pedal to the floor and immediately step on the clutch. You should hear the engine start to rev up, stumble for a short period while the ignition is cut, then return back on and continue revving. Remove your foot from the gas before you hit the rev limiter. The 2-step will not engage if the gas is depressed before the clutch. This is normal. If the engine does not stumble or pause when the LED turns out, then check the **RED/BLACK** paired wire. Verify that the **RED and BLACK 16 AWG** wires are wired facing the proper way. If they are reversed, the ignition cut will not work.
4. Lastly, test the 2-Step. Press the clutch pedal down and then quickly press the gas pedal all the way down. The gas pedal must be floored for the 2-step to engage. The engine should rev up to the desired RPM and hold. If it does not, be sure to remove your foot from the gas before you hit the rev limiter. If the 2-step does not work, check the **WOT Box YELLOW wire**.
5. The WOT Box Graphical User Interface has some inherent troubleshooting capability. If you have access to a laptop, it may be useful for you to download the GUI at www.n2mb.com/wotboxsoftware and follow the instructions there.

Usage

To use the WOT Shift feature, keep your foot fully on the gas and shift quickly using the clutch. Keep the gas fully depressed through the shift. The WOT Box will detect the clutch switch signal and briefly cut the ignition to enable an effortless shift.

To use the 2-Step feature, fully depress the clutch. Next, fully depress the gas pedal to the floor. The engine will rev up and hold the RPM that you have set. Quickly release the clutch while leaving the gas fully depressed to launch the car.

CONGRATULATIONS!

You have successfully installed the N2MB WOT BOX!

N2MB Racing Limited Warranty

N2MB Racing warrants that all of its products are free from defects in material and workmanship for a period of 1 year from the date of purchase. If an N2MB product is found to be defective within this period, N2MB Racing will repair or replace the product. The choice between these two methods of remedy is made at the sole discretion of N2MB Racing. This shall constitute the sole remedy of the purchaser and the sole liability of N2MB Racing to the extent permitted by law. This warranty is exclusive and in lieu of all other warranties or representations whether expressed or implied. This warranty is limited to the repair or replacement of the N2MB Racing product, and shall never exceed the purchase price of the N2MB Racing product. N2MB shall not be responsible for special or consequential damage or costs incurred as a result of the failure or use of the N2MB Racing Product except as required by law. Unauthorized alteration or repair of N2MB Racing products will void this warranty if the alteration or repair is found to have caused the N2MB Racing product to fail. In the event that a product is warranted, the purchaser shall be responsible for any and all shipping costs.

N2MB Racing reserves the right to improve its products at any time and is at no time responsible for exchange or upgrade of products that were manufactured previously.